# **Compressed air conditioning**



# Pressure regulating valve Size 3 RB 33 G 1/2 0.1 to 3 bar 0.2 to 6 bar 0.5 to 10 bar

### Characteristics

Туре	RB 33		
Port	G 1/2		
Pressure gauge port	G 1/4		
Type of construction	Diaphragm pressure regulator with self-relieving design		
	Lockable adjusting knob on request		
Max. input pressure p <sub>1</sub>	16 bar		
Control range p <sub>2</sub>	0.1 to 3 bar / 0.2 to 6 bar 0.5 to 10 bar / 0.5 to 16 bar on request		
Mounting position	Any		
Mounting type	Panel mounting, hole Ø50.5 Bracket or two through holes		
Medium temperature	Max. 60°C		
Ambient temperature	Max. 60°C		
Weight [g]	850 / 935 with pressure gauge		

#### **Materials**

Part	Material
Head piece (body)	Z 410
Spring bonnet	POM-brass
Diaphragm -	NBR-brass
Pressure spring	Galvanised steel
Valve cone →	NBR-brass
Counter-pressure spring	Stainless steel
O-ring 50 x 2	NBR
Bottom screw	PBT
Spring bonnet, lockable	POM-AI
Lock cylinder	Brass

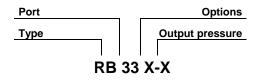
#### **Accessories**

Designation	Order No.
Nut M 50 x 1.5  Mounting bracket with nut R 33-55  Joiner set for block mounting with other devices  Joiner set for narrow diverter block  Mounting bracket with 2 screws	R 33-55 MV 50 KP 33 KP 33 Z ZW 33

#### **Typical application**



# **Ordering information**



Port		
33	G 1/2	
Options		
K	Lockable adjusting	
	knob	

Order example: RB 33 K-10

## **Description**

- Simple block mounting using conical clamps and half threads
- Joiner sets (KP 33) required for block mounting
- Pressure setting can be locked by pushing the knob down
- Flow direction indicated by arrows
- Entry in direction of arrow
- Independent of inlet pressure
- Pressure gauge  $\varnothing$ 50 included
- Lockable adjusting knob (on request)

#### Main spare parts

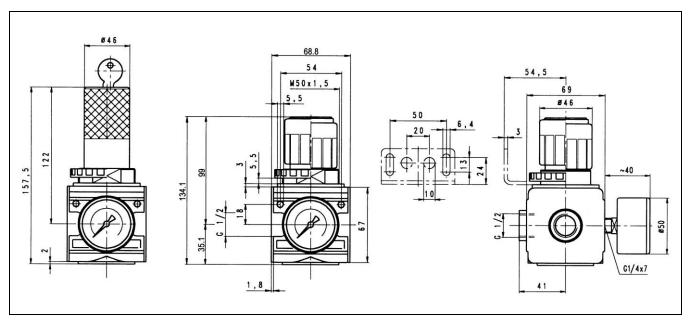
Part	Part No.
→ Set of wearing parts	22.1833.4
<ul><li>Diaphragm, cmpl.</li><li>Valve cone, cmpl.</li><li>O-ring 50 x 2</li></ul>	

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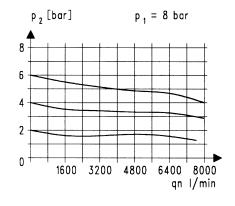


# Dimensions [mm)



#### Flow characteristic

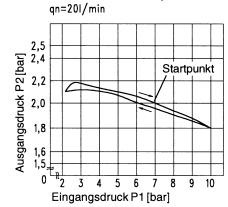
Control range 0.5 to 10 bar



## **Hysteresis**

Hysteresis of  $p_2$  as a function of rising (falling)  $p_1$  at a constant draw-off rate QN 20 l/min Basic setting (starting point):  $p_1$ : 7.0 bar

p<sub>2</sub>: 2.0 bar

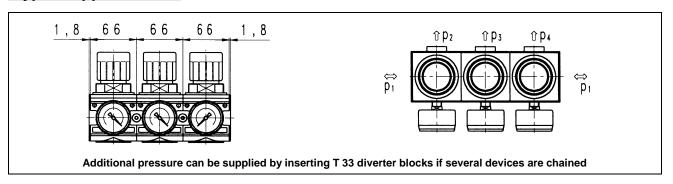


#### Flow rates

Flow rates at  $p_1 = 8$  bar

Art. No.		RB 33-3	RB 33-6	RB 33-10
Output pressure $p_2 = 6$ [bar]	QN m <sup>3</sup> /h	330	330	330
Nominal flow ( $\Delta p = 1 \text{ bar}$ )	l/min	5500	5500	5500

# **Typical application**





Art. No.	Ident No.
RB 33-3	100451
RB 33-6	100452
RB 33-10	100453
RB 33 K-3	124604
RB 33 K-6	124605
RB 33 K-10	124603
R 33-55	100440
MV 50	100439
KP 33	100442
KP 33 Z	100443
ZW 33	100441
22.1833.4	100444