

Compressed air conditioning



Service unit 3-piece Size 3
850 C G 1/2
0.5 to 10 bar 0.5 to 16 bar

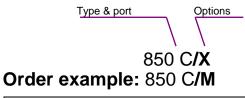
Characteristics

Order No.	850 C
Port	G 1/2
Pressure gauge port	G 1/4
Type of construction	- Centrifugal filter
	Sintered filter element
	- Diaphragm pressure regulator with
	self-relieving design
	- Proportional lubricator
Input pressure p ₁	Max. 16 bar with plastic bowl
	Max. 25 bar with metal bowl
Input pressure p ₁	Max. 16 bar
with fully-automatic drain	Min. 1.5 bar
Control range p ₂	0.5 to 10 bar, 0.5 to 16 bar
	Other control ranges on request
Mounting position	Vertical, drain plug at bottom
Mounting type	Bracket on regulator
	Bracket and two screws
Medium temperature	Max. 60 °C (other temperature
Ambient temperature	Max. 60 °C ranges on request)
Filter rating	5 µm
Bowl capacity	Filter: Max. 65 cm ³ condensate
	Oil-mist lubricator: 135 cm ³
Condensate drain	Manual, semi-automatic
	Fully-automatic on request
Weight [g]	2710

Materials

Part	Material	
Head piece (body)	Z 410	
Spring bonnet	Z 410-brass	
Diaphragm	NBR-brass	
Pressure spring	Galvanised steel	
Valve cone	NBR-brass	
Counter-pressure spring	Stainless steel	
O-ring 68 x 3	NBR	
Filter element 5 µm	Polyethylene	
Condensate bowl	Polycarbonate	
Baffle	PA	
Air deflector	PS	
Oil bowl	Polycarbonate	
Oil fill plug	POM-NBR	
Sight dome	PA	
Sight dome - metal	Zinc-glass-NBR	

Ordering information



Port	
850 C	G 1/2 with plastic bowl
Options	
Μ	Metal bowl
S	Bowl guard

Please use the suffix **»A**« to order fully-automatic drain

Description

- Standard design
- Pressure gauge Ø63 included
- Oil can be filled under pressure
- Filter rating acc. to ISO 4003
- Combinations of individual devices can also be supplied as special versions

Recommended oil

Special pneumatic oil 32

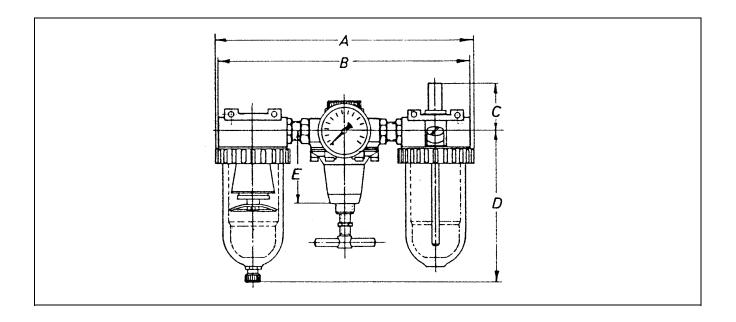
Viscosity at 40 °C: 32 cSt [mm²/s] Temperature range: -35 to +85 °C

Oil bowls made of plastic (polycarbonate) are corroded by additives, anti-freeze agents and synthetic oils. We therefore recommend using mineral oils from approx. 22 to 32 cSt or up to 68 cSt in conjunction with impact tools.

Metal bowls and metal sight domes should be used for all other oil grades.

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Dimensions [mm]

Port	Dimensions					Pr. gauge
	А	В	С	D	E	
850 C + 850 C/S	259.0	251.0	55.0	168.4	73.5	Ø 63
850 C/M	259.0	251.0	55.0	171.0	73.5	Ø 63

Flow rates

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Flow rates at p ₁ = 8 bar		
Output pressure $p_2 = [bar]$		6
Nominal flow ($\Delta_p = 1 \text{ bar}$)	QN m³/h	192
	l/min	3200

Accessories

Designation	Order No.
Mounting bracket with nut and washer	75/2
Mounting bracket with two screws, cmpl.	H 801
Plastic bowl (filter)	650/2-HA
Plastic bowl (lubricator)	740/04
Sight dome, metal	760.7.991
Metal bowl (filter)	650/12
Metal bowl (lubricator)	740/14
Bowl guard, complete	SK 03
Fully-automatic drain (external)	65/0-N
Fully-automatic drain (internal)	655.6.900

Main spare parts

Part	Part No.
Set of wearing parts	22.635.4
Filter element 5 µm	633.6.905
Filter element 40 µm	653.6.940
Filter element 8 µm	653.6.908
Sight dome (polycarbonate)	760.7.990
Sight dome (metal)	760.7.991
Pr. gauge G 1/4, \varnothing 63 mm	
0 to 10 bar	217-KD
0 to 16 bar	218-KD



